

Quality Control

February-19-13 9:54:15 AM

Page 2

6x $\frac{5}{13-2x}$

Work Order ID 97386

97386

Page 3

February-19-13 9:54:15 AM

Item ID: D3867-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Connector Plate

Start Date: 2/19/13 Start Qty: 6.00

6

Cust Item ID:

Required Date: 2/20/13 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

11-13-02-21

13-02-21

Picklist Print

February-19-13 9:54:14 AM

Page 1

Work Order ID: 97386

Parent Item: D3867-1

Parent Item Name: Connector Plate

Start Date: 2/19/13

Required Date: 2/20/13

Start Qty: 6.00

Required Qty: 6.00

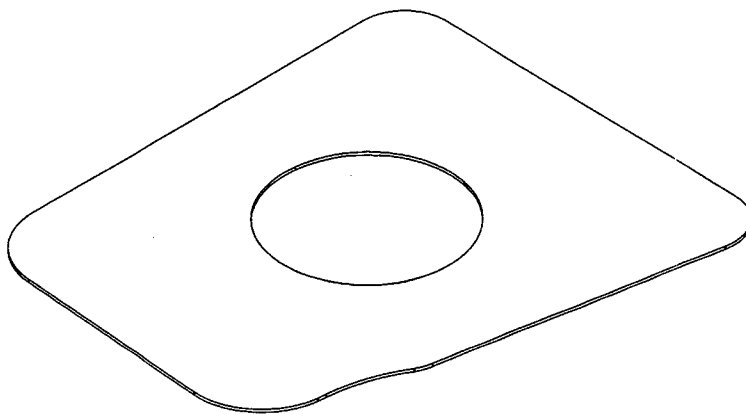
Comments: IPP Rev:A 09-01-09 new issue DD verified by:EC IPP REV:B 13.01.15 AS PER
DWG REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.032		Purchased	No			100	sf	1,161.1700	0.17	10736842			
6061-T6 Sheet 0.032"										1.1			Jm13-2-20

Location	Loc Qty	Loc Code
MAT021	1161.17	
121099	171.94	
122256	46.78	
122737	44.8	
123097	71.9	
123135	37.7	
123137	67.15	123137
123293	58.5	
123483	263.4	
123701	63	
124629	336	

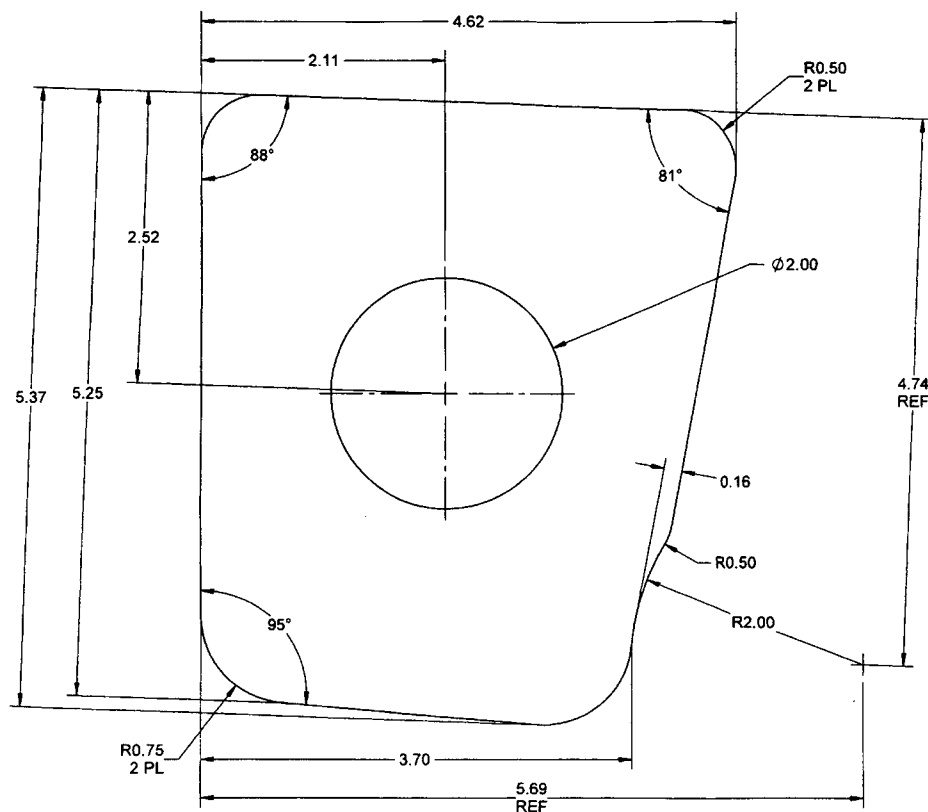
97386



D3867-1 CONNECTOR PLATE

RELEASED
2013-01-14
mc

B	RE-DESIGNED. REASON: PAR12-188/CIR12-4.	MB	12.12.06
A	NEW ISSUE	MB	08.12.11
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3867	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CONNECTOR PLATE	NTS
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D3867-1 CONNECTOR PLATE

RELEASED
2013-01-14

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.032 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.032)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3867-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3867	REV. B
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CONNECTOR PLATE	NTS
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